

Material Name: ArmaKleen™ M-HP-2 Concentrate SDS ID: 82846

Section 1 - PRODUCT AND COMPANY IDENTIFICATION

Material Name

ArmaKleenTM M-HP-2 Concentrate

Product Code

6313, 6335

Product Use

Aqueous, alkaline, concentrated cleaner that to be is diluted with water for cleaning a variety of materials in high pressure spray machines. Concentrated cleaner must be diluted prior to use to meet local, state, and provincial VOC emission regulations. If this product is used in combination with other products, refer to the Safety Data Sheet for those products.

Restrictions on Use

For professional use only.

MANUFACTURER SUPPLIER (in the U.S.A.) **SUPPLIER** (in Canada) Safety-Kleen Canada Inc. Safety-Kleen Systems, Inc. Safety-Kleen Systems, Inc.

42 Longwater Drive 42 Longwater Drive 25 Regan Road

Norwell, MA 02061-9149 U.S.A.

Norwell, MA 02061-9149 Brampton, Ontario, Canada L7A 1B2 Phone: 1-800-669-5740 Phone: 1-800-669-5740 Phone: 1-800-669-5740

www.safety-kleen.com www.safety-kleen.com

Emergency Telephone Number

Medical: 1-888-234-1828 Chemical: 1-800-255-3924 (CHEMTEL)

Issue Date

January 21, 2025

Supersedes Issue Date

May 5, 2021

Original Issue Date

December 1, 1996

Section 2 - HAZARDS IDENTIFICATION

Classification in accordance with Schedule 1 of Canada's Hazardous Products Regulations (HPR) (SOR/2015-17) and paragraph (d) of 29 CFR 1910.1200 in the United States

Acute Toxicity - Oral - Category 4

Acute Toxicity - Dermal - Category 4

Acute Toxicity - Inhalation - Vapor - Category 4

Skin Corrosion/Irritation - Category 1

Serious Eye Damage/Eye Irritation - Category 1

Skin Sensitization - Category 1A

Specific Target Organ Toxicity - Repeated Exposure - Category 2

Health Hazard Not Otherwise Classified- Category 1

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GHS Label Elements

Symbol(s)



Signal Word

Danger

Hazard Statement(s)

Harmful if swallowed, in contact with skin, if inhaled.

Causes severe skin burns and eye damage.

May cause allergic skin reaction.

May cause damage to organs through prolonged or repeated exposure.

Causes severe damage to the respiratory tract.

Precautionary Statement(s)

Prevention

Use only outdoors or in a well-ventilated area. Do not breathe mist/vapors/spray. Wear protective clothing, gloves, and eye protection. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product.

Response

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor/physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician. IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower. Take off contaminated clothing and wash before reuse. If skin irritation or rash occurs: Get medical advice/attention. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Call a doctor/physician.

Storage

Store locked up. Do not store below 40°F (4.4°C).

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Other Hazards

Contact with diluted heated product can cause serious thermal burns.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

CAS	Component Name	Percent
7732-18-5	Water	61-68
584-08-7	Potassium carbonate	7.3-8.0
1300-72-7	Sodium xylene sulfonate	9.5-10.5
3302-10-1	Hexanoic acid, 3,5,5-trimethyl-	2.6-2.8
68987-81-5	Alcohols, C6-10, ethoxylated propoxylated	3.8-4.1

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1310-58-3	Potassium hydroxide	1.0-1.1
23783-26-8	Acetic acid, hydroxyphosphono-	0.4-0.5

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Section 4 - FIRST AID MEASURES

Inhalation

IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.

Skin

IF ON SKIN (or hair): Remove/take off immediately all contaminated clothing. Rinse skin with water/shower. Get immediate medical attention. Wash contaminated clothing before reuse. For thermal burns caused by diluted heated product, remove affected clothing and shoes. Wash thoroughly with cool water. Apply cool packs or ice.

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical attention.

Ingestion

IF SWALLOWED: Do NOT induce vomiting. Rinse mouth. Get immediate medical attention.

Most Important Symptoms/Effects

Acute

Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful if swallowed, inhaled, or in contact with skin. Causes severe damage to the respiratory tract. Contact with diluted heated product can cause severe burns to the eyes and skin and can result in permanent eye damage.

Delayed

May cause an allergic skin reaction. May cause damage to organs through prolonged or repeated exposure.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically and supportively.

Section 5 - FIRE FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media

Use extinguishing agents appropriate for surrounding fire.

Unsuitable Extinguishing Media

Do not use high-pressure water streams.

Special Hazards Arising from the Chemical

Negligible fire hazard during intended use. Heated diluted product may cause thermal burns.

Hazardous Combustion Products

Oxides of carbon, sulfur, and nitrogen

Advice for firefighters

Containers may rupture if heated or exposed to continual naked flame.

Fire Fighting Measures

Move container from fire area if it can be done without risk. Keep storage containers cool with water spray. "Empty" containers may retain residue and can be dangerous. Product is not sensitive to mechanical impact or static discharge.

Special Protective Equipment and Precautions for Firefighters

A positive-pressure, self-contained breathing apparatus (SCBA) and full-body protective equipment are required for fire emergencies.

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Section 6 - ACCIDENTAL RELEASE MEASURES

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Personal Precautions, Protective Equipment and Emergency Procedures

Wear personal protective clothing and equipment, see Section 8.

Methods and Materials for Containment and Cleaning Up

Spilled product is slippery. Do not touch or walk through spilled product. Keep unnecessary and unprotected personnel from entering. Ventilate area and avoid breathing vapor or mist. Contain spill away from surface water and sewers. Contain spill as a liquid for possible recovery, or sorb with compatible sorbent material and shovel with a clean, tool into a sealable container for disposal. Additionally, for large spills: Dike far ahead of liquid spill for collection and later disposal.

Section 7 - HANDLING AND STORAGE

Precautions for Safe Handling

Keep away from naked flame. Handle in accordance with good industrial hygiene and safety procedures. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Do not get in eyes, on skin, or on clothing. Do not ingest. Wear protective gloves/clothing and eye/face protection.

Conditions for Safe Storage, Including any Incompatibilities

Store locked up. Do not store below 40°F (4.4°C). Keep container tightly closed when not in use and during transport. Store containers in a cool, dry place. Do not pressurize, cut, weld, braze, solder, drill, or grind containers. Keep containers away from naked flame. Empty product containers may retain product residue and can be dangerous.

Incompatible Materials

Acids, oxidizers, reducing agents

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

Sodium hydroxide	1310-73-2			
Canada	2 mg/m3 Ceiling			
ACGIH:	2 mg/m3 Ceiling			
NIOSH:	2 mg/m3 Ceiling SK: DIR(COR) (Apr 2011) 10 mg/m3 IDLH			
OSHA (US):	2 mg/m3 TWA			
Potassium hydroxide	1310-58-3			
ACGIH:	2 mg/m3 Ceiling			
NIOSH:	2 mg/m3 Ceiling			
Canada	2 mg/m3 Ceiling			

ACGIH - Threshold Limit Values - Biological Exposure Indices (BEI)

There are no biological limit values for any of this product's components.

Engineering Controls

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Provide general ventilation needed to maintain concentration of vapor or mist below applicable exposure limits. Where adequate general ventilation is unavailable, use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below applicable exposure limits.

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Individual Protection Measures, such as Personal Protective Equipment Eye/face protection

Wear safety glasses. Additional protection like goggles, face shields, or respirators may be needed dependent upon anticipated use and concentrations of mists or vapors. Eye wash fountain and emergency showers are recommended. Contact lens use is not recommended.

Skin Protection/Glove Recommendations

Where skin contact is likely, wear gloves impervious to product; use of natural rubber (latex) or equivalent gloves is not recommended. To avoid prolonged or repeated contact where spills and splashes are likely, wear appropriate chemical-resistant face shield, boots, apron, whole body suits or other protective clothing. When diluted product is heated and skin contact is likely, wear heat-resistant gloves, boots, and other protective clothing.

Respiratory Protection

A respiratory protection program which meets USA's OSHA General Industry Standard 29 CFR 1910.134 or Canada's CSA Standard Z94.4-M1982 requirements must be followed whenever workplace conditions warrant a respirator's use. Consult a qualified Industrial Hygienist or Safety Professional for respirator selection guidance.

Protective Materials

Personal protective equipment should be selected based upon the conditions under which this material is used. A hazard assessment of the work area for PPE requirements should be conducted by a qualified professional pursuant to regulatory requirements. The following PPE should be considered the minimum required: Safety glasses, Gloves, and Lab coat or apron.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance	Clear, yellow liquid	Physical State	Liquid
Odor	Mild	Color	Clear, yellow
Odor Threshold	Not available	pH	11.8
Melting Point	0 °C (32°F)	Boiling Point	100 °C (212°F)
Boiling Point Range	Not available	Freezing point	Not available
Evaporation Rate	Not available	Flammability (solid, gas)	Not available
Autoignition Temperature	Not available	Flash Point	>100 °C (>212°F)
Lower Explosive Limit	Not available	Decomposition temperature	Not available
Upper Explosive Limit	Not available	Vapor Pressure	17.5 mmHg @ 20 °C
Vapor Density (air=1)	<1	Specific Gravity (water=1)	1.1
Water Solubility	Complete	Partition coefficient: n-octanol/water	Not available
Viscosity	Not available	Kinematic viscosity	Not available

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Solubility (Other)	Not available	Density	Not available
Physical Form	Liquid	Molecular Weight	Not available
Volatile Organic Compound	ls (As regulated)	51.100(s). Product Vapor I This product, when diluted "exempted" or a "Clean Ai Quality Management Distri- not contain reactive volatile can react with sunlight and ground-based ozone (smog air pollution control agency	US gal; As per 40 CFR Part Pressure @20°C = 17.5 mmHg , is explicitly listed as either an r Solvent" by the South Coast Air ict (SCAQMD) because it does e organic compounds (VOCs) that nitrogen-dioxides to create). Consult with your state/local or and their rules/regulations for pecific area. www.aqmd.gov

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Section 10 - STABILITY AND REACTIVITY

Reactivity

Will not occur under normal conditions. May react on contact with strong acids.

Chemical Stability

Stable under normal temperatures and pressures.

Possibility of Hazardous Reactions

Hazardous polymerization is not expected to occur.

Conditions to Avoid

Avoid naked flame and direct sunlight.

Incompatible Materials

acids, oxidizers, reducing agents

Hazardous decomposition products

Oxides of carbon, nitrogen, sulfur.

Section 11 - TOXICOLOGICAL INFORMATION

Information on Likely Routes of Exposure

Inhalation

Harmful if inhaled. Causes severe damage to the respiratory tract.

Skin Contact

Harmful in contact with skin. Causes skin burns. Contact with diluted heated product may cause serious thermal burns.

Eye Contact

Causes eye burns.

Ingestion

Harmful if swallowed. May cause burns, nausea, vomiting, sore throat, stomach pain.

Acute and Chronic Toxicity

Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and the following selected endpoints are published:

Water (7732-18-5)

Oral LD50 Rat >90 mL/kg

Potassium carbonate (584-08-7)

Oral LD50 Rat 1870 mg/kg

Sodium xylene sulfonate (1300-72-7)

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Oral LD50 Rat 1000 mg/kg

Hexanoic acid, 3,5,5-trimethyl- (3302-10-1)

Oral LD50 Rat 1100 mg/kg; Dermal LD50 Rat >2000 mg/kg (no deaths occurred)

Potassium hydroxide (1310-58-3)

Oral LD50 Rat 284 mg/kg

Product Toxicity Data

Acute Toxicity Estimate

Dermal	> 2000 mg/kg		
Inhalation - Vapor	~11 mg/L		
Oral	~970 mg/kg		

Immediate Effects

Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful if swallowed.

Harmful if inhaled. Harmful in contact with skin. Causes severe damage to the respiratory tract.

Delayed Effects

May cause an allergic skin reaction. May cause damage to organs through prolonged or repeated exposure.

Irritation/Corrosivity Data

Causes severe skin burns and eye damage. Causes severe damage to the respiratory tract. Contact with diluted heated material may cause burns.

Respiratory Sensitization

No information available for the product.

Dermal Sensitization

May cause an allergic skin reaction.

Component Carcinogenicity

None of this product's components are listed by ACGIH, IARC, NTP, DFG or OSHA.

Germ Cell Mutagenicity

No information available for the product.

Tumorigenic Data

No data available

Reproductive Toxicity

No information available for the product.

Specific Target Organ Toxicity - Single Exposure

No target organs identified.

Specific Target Organ Toxicity - Repeated Exposure

May cause damage to organs through prolonged or repeated exposure.

Aspiration hazard

Not expected to be an aspiration hazard.

Medical Conditions Aggravated by Exposure

No information available for the product.

Section 12 - ECOLOGICAL INFORMATION

Component Analysis - Aquatic Toxicity

Potassium carbonate	584-08-7				
Invertebrate:	LC50 48 h Ceriodaphnia dubia 630 mg/L EPA				

Persistence and Degradability

No information available for the product.

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Bioaccumulative Potential

No information available for the product.

Mobility

No information available for the product.

Other Toxicity

No additional information is available.

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Methods

Dispose in accordance with federal, state, provincial, and local regulations. Regulations may also apply to empty containers. The responsibility for proper waste disposal lies with the owner of the waste. Contact ArmaKleen regarding proper recycling or disposal.

Section 14 - TRANSPORT INFORMATION

US DOT Information: Not regulated for transport.
IATA Information: Not regulated for transport.
TDG Information: Not regulated for transport.

Section 15 - REGULATORY INFORMATION

Canada Regulations

CEPA - Priority Substances List

None of this product's components are on the list.

Ozone Depleting Substances

None of this product's components are on the list

Council of Ministers of the Environment - Soil Quality Guidelines

None of this product's components are on the list

Council of Ministers of the Environment - Water Quality Guidelines

None of this product's components are on the list

U.S. Federal Regulations

This material contains one or more of the following chemicals required to be identified under SARA Section 302 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), and/or require an OSHA process safety plan.

Potassium hydroxide	1310-58-3					
CERCLA:	1000 lb final RQ ; 454 kg final RQ					

SARA Section 311/312 (40 CFR 370 Subparts B and C) reporting categories

Skin Corrosion/Irritation; Respiratory/Skin Sensitization; Serious Eye Damage/Eye Irritation

U.S. State Regulations

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA
Potassium hydroxide	1310-58-3	Yes	Yes	Yes	Yes	Yes

California Safe Drinking Water and Toxic Enforcement Act (Proposition 65)

Not listed under California Proposition 65.

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Component Analysis - Inventory

Water	(7732-	18-5)									
US	CA	AU	Cl	N	EU	J	JP - ENCS	JP - ISHL		KR KECI - Annex 1	KR KECI - Annex 2
Yes	DSL	Yes	Y	es	ΕI	N	Yes	No		Yes	No
KR - REACH CCA MX NZ							РН	TH- TECI	TW	VN (Draft)	
No Yes Yes							Yes	Yes	Yes	Yes	
Potass	sium ca	rbona	te (584-	-08	-7)					_
US CA AU CN				N	EU	J	JP - ENCS	JP - ISHL		KR KECI - Annex 1	KR KECI - Annex 2
Yes	DSL	Yes	Y	es	ΕI	N	Yes	Yes		Yes	No
KR - REACH CCA MX			X	NZ	РН	TH- TECI	TW	VN (Draft)			
No Yes Yes					Yes	Yes	Yes	Yes	Yes		
Sodiu	m xylen	ne sulfo	ona	te (1	130	0-72-	7)		-		
US	CA	AU	Ci	N	EU	J	JP - ENCS	JP - ISHL		KR KECI - Annex 1	KR KECI - Annex 2
Yes	DSL	Yes	Y	es	ΕI	N	Yes	Yes		Yes	No
KR -	REAC	Н ССА	\ \	M	X	NZ	PH	TH- TECI	TW	VN (Draft)	
No				Ye	s	Yes	Yes	Yes	Yes	Yes	
Hexar	oic aci	d, 3,5,5	5-tr	ime	thy	ıl- (33	02-10-1)				
US	CA	AU	Cl	N	EU	J	JP - ENCS	JP - ISHL		KR KECI - Annex 1	KR KECI - Annex 2
Yes	Yes DSL Yes Yes EIN				N_	Yes	Yes		Yes	No	
KR - REACH CCA MX NZ					NZ	РН	TH- TECI	TW	VN (Draft)		
No		No		Yes	Yes	Yes	Yes	Yes			

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Alcohols, C6-10, ethoxylated propoxylated (68987-81-5)

US	CA	AU	CN	Е	EU JP - ISHL		,	KR KECI - Annex 1	KR KECI - Annex 2	
Yes	NSL	Yes	Yes	s N	lo	No	No		Yes	No
KR - REACH CCA			MX	NZ	РН	TH- TECI	TW	VN (Draft)		
No		o Yes		Yes	No	No	Yes	Yes		

Potassium hydroxide (1310-58-3)

US	CA	AU	CI	N	EU	U	JP - ENCS	JP - ISHL	r	KR KECI - Annex 1	KR KECI - Annex 2
Yes	DSL	Yes	Y	es	EI	IN	Yes	Yes		Yes	No
KR - REACH CCA		١	M.	X	NZ	PH	TH- TECI	TW	VN (Draft)		
Yes		Ye	es	Yes	Yes	Yes	Yes	Yes			

Acetic acid, hydroxyphosphono- (23783-26-8)

US	CA	AU	CN	E	U	JP - ENCS	JP - ISHL		KR KECI - Annex 1	KR KECI - Annex 2
Yes	DSL	Yes	Yes	E	IN	No	Yes		Yes	No
KR - REACH CCA				ИΧ	NZ	РН	TH- TECI	TW	VN (Draft)	
No				Vo	Yes	Yes	Yes	Yes	Yes	

Section 16 - OTHER INFORMATION

Other Information

This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200 and Canada's Hazardous Products Regulations (HPR).

NFPA Ratings

Health: 2 Fire: 0 Instability: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

Summary of Changes

Update to logo and Manufacturer information.

Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersey/Pennsylvania*; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CFR - Code of

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Federal Regulations (US); CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC - European Commission; EEC -European Economic Community; EIN - European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances: ENCS - Japan Existing and New Chemical Substance Inventory; EPA - Environmental Protection Agency; EU - European Union; F -Fahrenheit; F - Background (for Venezuela Biological Exposure Indices); IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG -International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID -International Uniform Chemical Information Database; JP - Japan; Kow - Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL), KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; KR REACH CCA - Korea Registration and Evaluation of Chemical Substances Chemical Control Act; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of LIstsTM - ChemADVISOR's Regulatory Database; MAK -Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX - Mexico; Ne-Non-specific; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; Nq - Non-quantitative; NSL - Non-Domestic Substance List (Canada); NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL- Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; Sc -Semi-quantitative; STEL - Short-term Exposure Limit; TCCA - Korea Toxic Chemicals Control Act; TDG -Transportation of Dangerous Goods; TH-TECI - Thailand - FDA Existing Chemicals Inventory (TECI); TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW - Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); VN (Draft) - Vietnam (Draft); WHMIS - Workplace Hazardous Materials Information System (Canada).

Other Information

Disclaimer:

User assumes all risks incident to the use of this product. To the best of our knowledge, the information contained herein is accurate. However, ArmaKleen assumes no liability whatsoever for the accuracy or completeness of the information contained herein. No representations or warranties, either expressed or implied, of merchantability, fitness for a particular purpose or of any other nature are made hereunder with respect to the information or the product to which the information refers. The data contained on this sheet apply to the product as supplied to the user.

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